



**KANTA PRODUCTS**

*A Mutual Materials Company*

**BUILDING BEAUTY THAT LASTS**

# WELCOME

*from the Kanta Team*

Thank you for considering Kanta Products for your project.

At Kanta, our mission is to provide high quality masonry and hardscape products. Our products are ultimately used to build beauty that lasts through community buildings, relaxing public landscapes and beautiful outdoor living areas for family yards.

The story of Kanta Products is about great people making great products, wrapped in a more than 70-year history of dedicated hard work serving our customers with concrete building materials that are “Made in Montana” at our manufacturing plant in Three Forks.

At Kanta we are proud of our family company heritage, our Montana roots, and that over the years our concrete masonry block built hundreds of schools, churches and community buildings all across Montana, Idaho, North Dakota and Wyoming.

On behalf of the team here at Kanta Products, we appreciate our customers. Thanks for the opportunity to earn your business, and we hope that we can help you build beauty that lasts.



*State of Montana Rest Area, Kanta Concrete Masonry.  
8x8x16, Ground Face, Buff, special grinding.*



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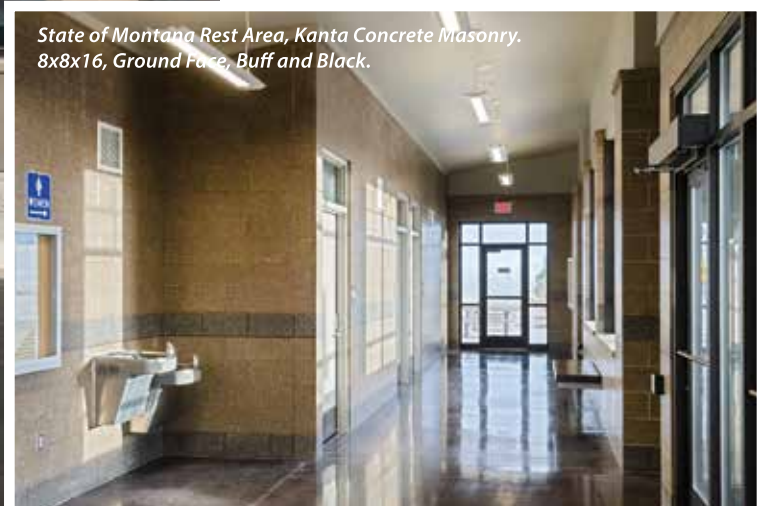
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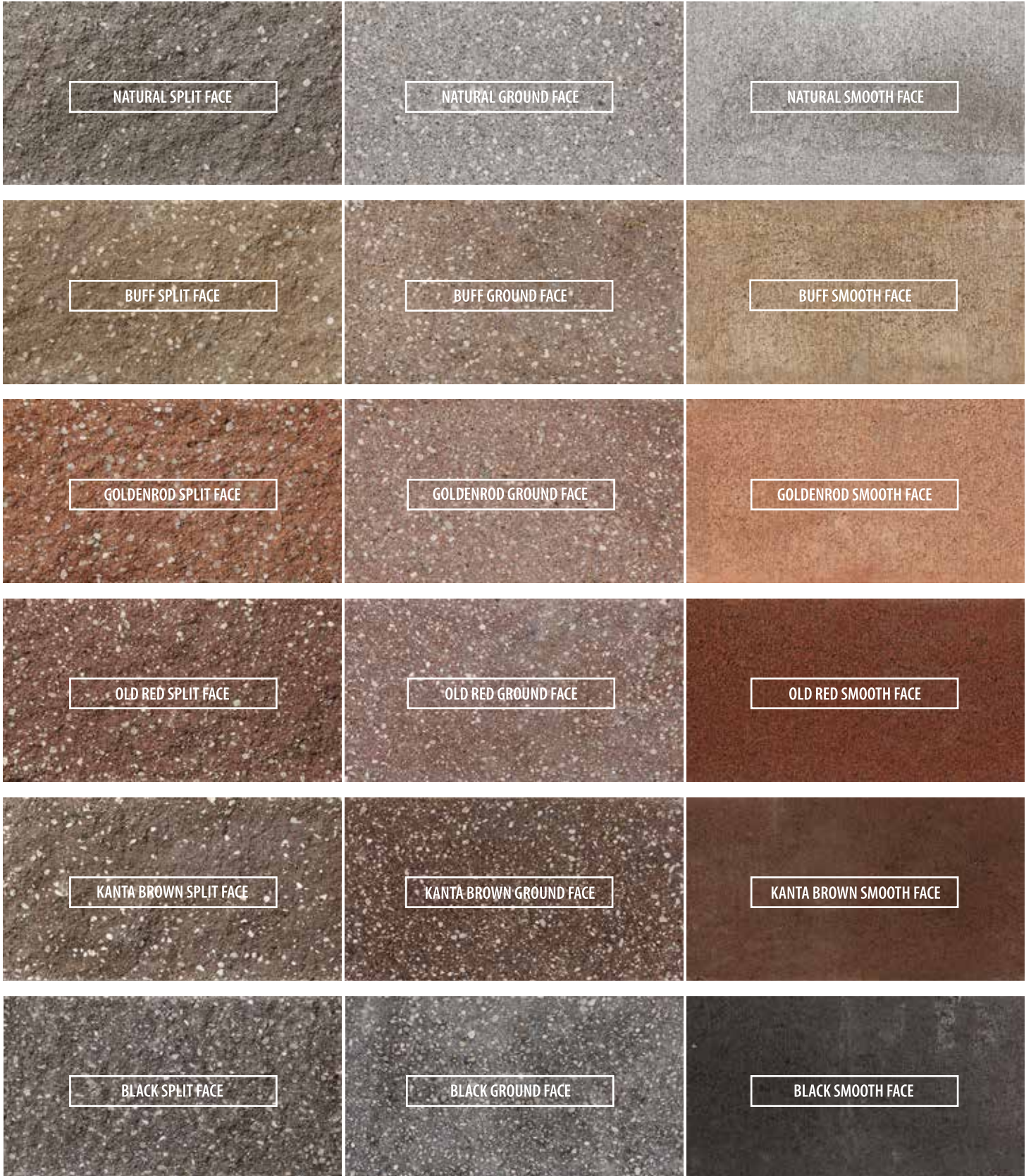
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*State of Montana Rest Area, Kanta Concrete Masonry.  
8x8x16, Ground Face, Buff and Black.*

STANDARD CMU COLORS



# CMU COLOR GUIDE

Available in both standard or premium colors, and with three different texture choices:  
Split Face, Ground Face, and Smooth Face.

## PREMIUM COLORS:





# HARDSCAPES

Keystone Standard® walls in Tan.



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*Keystone Country Manor® in Tan Black.*

# RETAINING WALLS

Whether your project involves adding terraces, raised planting beds or accent walls, Kanta Products offer multiple solutions for your design needs. Choose between traditional radius and flat face units or rustic tumbled units for the wall that best complements your landscape and architectural style.

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*Keystone Garden Wall® in Tan.*



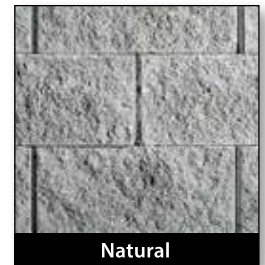
# KEYSTONE® STRUCTURAL SERIES



**PRODUCT DATA\***

*Caps and special shapes are available.*

Item	Size: W, H, D	Weight Each	Units / Pallet	Per Pallet
4" Triplane Straight Sides	18 x 4 x 10½	44 lbs	64	96 Lin. Ft.
4" Triplane Angled Sides				
8" Triplane Straight Sides	18 x 8 x 10½	85 lbs	32	48 Lin. Ft.
8" Triplane Angled Sides				
Keystone Standard® Triplane	18 x 8 x 22	120 lbs	30	30 Sq. Ft.
8" Compac® Triplane	18 x 8 x 12	80 lbs	36	36 Sq. Ft.
8" Compac® Straight Split	18 x 8 x 12	85 lbs	32	32 Sq. Ft.
Universal Cap	13¾ / 7½ x 3 x 12	31 lbs	60	20 Lin. Ft.
90° Corner	18 x 8 x 9	75 lbs	40	40 Lin Ft.
Straight Split	18 x 8 x 22	120 lbs	30	30 Sq. Ft.



Natural

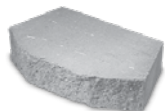


Tan

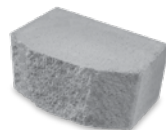
*Flat-face product shown. Actual colors may vary.*



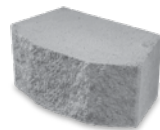
4" Triplane Straight Sides



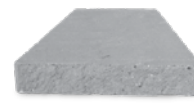
4" Triplane Angled Sides



8" Triplane Straight Sides



8" Triplane Angled Sides



Universal Cap



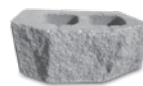
Keystone Compac® Triplane Angled Sides



Keystone Compac® Triplane Straight Sides



Keystone Standard® Triplane



90° Corner



Two Connection Pins Required per Unit

RETAINING WALL

# KEYSTONE COUNTRY MANOR®



Keystone Country Manor® in Tan Black.

**PRODUCT DATA\***

Item	Size: W, H, L	Weight Each	Pieces per Pallet	Pieces per Square Feet
Large Unit	10 x 6 x 14 / 16	68 lbs	24 sets or 31.2 ft <sup>2</sup>	77
Medium Unit	10 x 6 x 10 / 12	43 lbs		
Small Unit	10 x 6 x 4 / 6	22 lbs		
UNIVERSAL CAP	12 x 3 x 13 3/4" / 7 1/4"	31 lbs	60	Linear Coverage 10.75"

Maximum wall height: 3'. Minimum radius: 2' 8".

**AVAILABLE COLORS** (Actual colors may vary.)



There are more ideas  
for outdoor living  
designs on our  
website: [www.  
KantaProducts.com](http://www.KantaProducts.com).

**Large Unit**

6" h x 16" / 14" w x 10" d 65 lbs



**Medium Unit**

6" h x 12" / 10" w x 10" d 46 lbs



**Small Unit**

6" h x 6" / 4" w x 10" d 22 lbs



**Universal Cap Unit**  
(two sides textured)

3" h x 13.5" / 7.5" w x 12" d 30 lbs



# KEYSTONE GARDEN WALL®



Keystone Garden Wall® in Tan.

## PRODUCT DATA\*

Item	Size: W, H, D	Weight Each	Pieces per Pallet	Square Feet per Pallet
Large Unit	12 x 4 x 9	29 lbs	120	40

Maximum wall height: 3'. Minimum radius: 2' 8".

## Garden Wall Unit

12" w x 4" h x 9" d

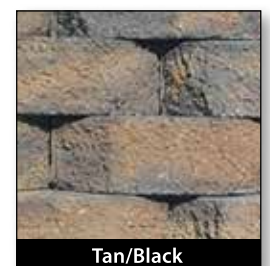


## PROJECT ESTIMATOR\*

COURSES	WALL LENGTH (measured at wall face including curves)				
	5 ft	10 ft	15 ft	20 ft	30 ft
1	5	10	15	20	30
2	10	20	30	40	60
3	15	30	45	60	90
4	20	40	60	80	120
5	25	50	75	100	150
6	30	60	90	120	180

\* Please Note: Maximum wall height not to exceed 2' (60cm). This chart is based on site conditions which include a level grade, granular soil.

## AVAILABLE COLORS (Actual colors may vary.)



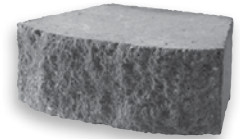
# RETAINING WALL

# MANORSTONE®



ManorStone® wall in Natural.

**Radius Face**  
 6" x 16" x 12"  
 15.2 cm x 40.6 cm x 30.5 cm  
 (also available w/straight sides)



## PRODUCT DATA\*

Product	Coverage	Units / Pallet	Coverage / Pallet	Weight / Piece	Weight / Pallet
Radius Face Tapered-Sides	1.5 pcs / ft <sup>2</sup> (16.2 pcs / m <sup>2</sup> )	45	30 ft <sup>2</sup> (2.79 m <sup>2</sup> )	62 lb. (28 kg)	2,840 lbs (1,289 kg)

All **Weight per Pallet** noted above include a 50 lb pallet weight. Maximum wall height: 3'. Minimum radius: 2' 8".

## PROJECT ESTIMATION

NOT TO EXCEED 3'		WALL LENGTH (0.75 units per lineal foot)					
WALL HEIGHT	COURSES	10 ft	15 ft	20 ft	25 ft	30 ft	35 ft
1'	2	15	23	30	38	45	53
1'-6"	3	23	34	45	57	68	79
2'	4	30	45	<b>60*</b>	75	90	105
2' 6"	5	38	57	75	92	113	132
3'	6	45	68	90	113	135	158

\*Example: It takes 60 ManorStone to build a wall 20' long and 2' tall.

Blocks needed for 5' 5" diameter circle*		
Wall Height	Courses	Blocks
1'	2	24
1'-6"	3	36
2'	4	48
2' 6"	5	60
3'	6	72

\* Diameter becomes smaller as you add courses due to 1" set-back per course. Cutting may be required as the wall gets higher.

## AVAILABLE COLORS *(Actual colors may vary.)*



Khaki Split Face



Natural Split Face



Rustic Blend Split Face

# ROMANSTACK®



### 4 x 8 Wall Unit

4" x 8" x (8" or 6" face)  
10 cm x 20 cm x (20 cm or 15 cm)



### 4 x 8 Cap Unit

4" x 8" x (8" or 6" face)  
10 cm x 20 cm x (20 cm or 15 cm)



## PRODUCT DATA\*

Product	Coverage*	Units / Pallet	Coverage*	Weight / Piece*	Weight / Pallet
4 x 8 Wall Unit	4.5 pcs / ft <sup>2</sup> (48.44 pcs / m <sup>2</sup> )	168	37.33 ft <sup>2</sup> (3.47 m <sup>2</sup> )	18 lb (8.6 kg)	3,242 lb (1,470 kg)
4 x 8 Cap Unit	1.6 pcs / ln ft (4.92 pcs / ln m)	168	122 ln ft (34.14 ln m)	18 lb (8.6 kg)	3,242 lb (1,470 kg)

All **Weight per Pallet** noted above include a 50 lb pallet weight.

**Maximum wall height: 2'. Minimum radius: 2' 4".**

\* For walls built by alternating 6" and 8" faces, there are 54.9 pcs / m<sup>2</sup> (5.1 pc / ft<sup>2</sup>) and 3.06 m<sup>2</sup> (32.94 ft<sup>2</sup>) per pallet.  
For walls built by alternating 6" and 8" faces, there are 5.6 pc / ln m (1.7 pc / ln ft) and 30.11 ln m (98.8 ln ft) per pallet.



## PROJECT ESTIMATION

Max Height = 2' 0"		Wall Length			
		8" Faces		Alternating 8" & 6" Faces	
Wall Height	Courses	10 ft	25 ft	10 ft	25 ft
8"	2	30	75	34	85
1' 0"	3	45	113	51	128
1' 4"	4	60	150	68	170
1' 8"	5	75	188	85	213
Caps Needed	Top Course	15	38	17	43



Actual colors may vary.

# TUSCANSTONE™



TuscanStone™ in Summit Blend.

**12" Unit**  
4" x 8" x 12"  
10 cm x 20 cm x 30 cm



**8" Unit**  
4" x 8" x 8"  
10 cm x 20 cm x 20 cm



**4" Unit**  
4" x 4" x 8"  
10 cm x 10 cm x 20 cm



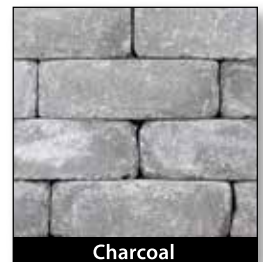
## PRODUCT DATA

	Coverage	Units per Pallet	Coverage per Pallet	Weight per Piece	Weight per Pallet
12" Unit	3 pcs / ft <sup>2</sup> (32.15 pcs m <sup>2</sup> )	90	30 ft <sup>2</sup> (2.80 m <sup>2</sup> )*	30 lb (14 kg)	2,750 lb (1,247.3 kg)
8" Unit	4.55 pcs / ft <sup>2</sup> (50 pcs m <sup>2</sup> )	120	26.4 ft <sup>2</sup> (2.45 m <sup>2</sup> )**	20 lb (10 kg)	2,450 lb (1,111.3 kg)
4" Unit	4.55 pcs / ft <sup>2</sup> (50 pcs m <sup>2</sup> )	240	26.4 ft <sup>2</sup> (2.45 m <sup>2</sup> )**	10 lb (4.54 kg)	2,450 lb (1,111.3 kg)

\* Using a 4" x 12" face.

\*\* Using a 4" x 8" face

All **Weight per Pallet** noted above include a 50 lb pallet weight. \* All metric dimensions are soft converted to Imperial.



Charcoal



Summit Blend

Actual colors may vary.

For individual project sheets,  
visit our website  
[www.KantaProducts.com](http://www.KantaProducts.com).





*Roman Cobblestone in Northwest Blend.*

# PAVERS

Choose the beauty, strength and durability of hardscaped patios and walkways for your next project. From old world styles to contemporary, paver patios and paths can lend distinctive tone and character to your outdoor living spaces and provide beauty that lasts for years to come.



*Roman Cobblestone in Summit Blend.*

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# CLAY PAVERS



## Clay Patio Paver

3" x 2 1/4" x 8"  
10.2 cm x 5.7 cm x 20.4 cm



Red Clay-Mission

## Roman Clay Paver

4" x 2 3/8" x 8"  
10.2 cm x 6 cm x 20.4 cm



Red Varitone

Other colors available.

### PRODUCT DATA\*

Product	Dimensions	Coverage	Units per Pallet	Coverage per Pallet	Weight per Piece	Weight per Pallet
Clay Patio	8 x 4 x 2 1/4"	4.5 / ft <sup>2</sup> (48.44 / m <sup>2</sup> )	576	128 ft <sup>2</sup> (11.89 m <sup>2</sup> )	5.5 lb (2.49 kg)	3,218 lb (1,459.66 kg)
Roman Clay	8 x 4 x 2 3/8"	4.5 / ft <sup>2</sup> (48.44 / m <sup>2</sup> )	576	128 ft <sup>2</sup> (11.89 m <sup>2</sup> )	6 lb (2.72 kg)	3,506 lb (1,590.29 kg)

All **Weight per Pallet** noted above include a 50 lb pallet weight. Designed for mortar-set or sand-set, pedestrian applications only.

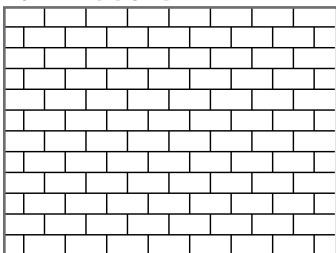
\* Designed to be sand-set. May be used for pedestrian and light vehicular applications.

### SPECIFICATION

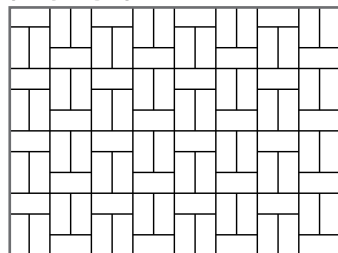
Clay Pavers are manufactured to industry standard specifications ASTM: C 902-04, Class SX, Type II

### INSTALLATION PATTERNS

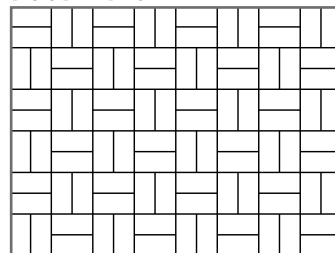
RUNNING BOND



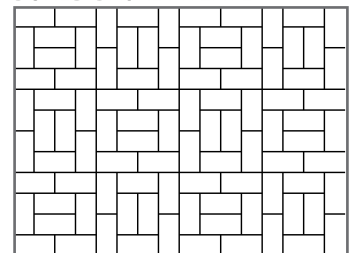
SINGLE BASKETWEAVE



DOUBLE BASKETWEAVE



BOXED BASKETWEAVE





# HOLLAND



Holland driveway in Harvest Blend.

## Holland

3 15/16" x 2 3/8" x 7 7/8"  
10 cm x 6 cm x 20 cm



## Double Holland

7 7/8" x 2 3/8" x 7 7/8"  
20 cm x 6 cm x 20 cm



## Triple Holland

7 7/8" x 2 3/8" x 11 3/16"  
20 cm x 6 cm x 30 cm



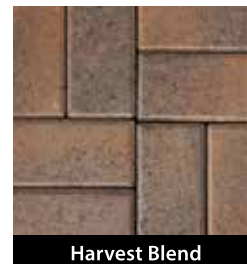
### PRODUCT DATA\*

More colors and shapes may be available, contact us for details.

Product	Pieces / ft <sup>2</sup> (m <sup>2</sup> )	Pieces / Pallet	Coverage / Pallet	Weight / Piece	Weight / Pallet
Holland	4.63 pcs / ft <sup>2</sup> (50.04 pcs / m <sup>2</sup> )	486 pcs	104.88 ft <sup>2</sup> (9.74 m <sup>2</sup> )	6 lb (2.7 kg)	2,966 lb (1,346 kg)
Double Holland	2.31 pcs / ft <sup>2</sup> (24.86 pcs / m <sup>2</sup> )	216 pcs	93.46 ft <sup>2</sup> (8.68 m <sup>2</sup> )	12 lb (5.4 kg)	2,642 lb (1,199 kg)
Triple Holland	1.57 pcs / ft <sup>2</sup> (16.95 pcs / m <sup>2</sup> )	144	92 ft <sup>2</sup> (8.55 m <sup>2</sup> )	18 lb (8.16 kg)	2,650 lb (1,202 kg)

All Weight per Pallet noted above includes a 50 lb pallet weight.

\* All metric dimensions are soft converted to Imperial. Dimensions and coverage include 1.5 mm (1/16") joint



Harvest Blend



Northwest Blend

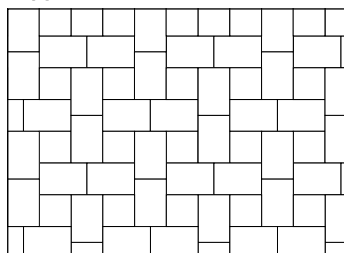
Other colors available.

### STANDARD SPECIFICATION

Holland pavers are manufactured to industry standard specifications ASTM: C 936, and CSA: A 231.2.

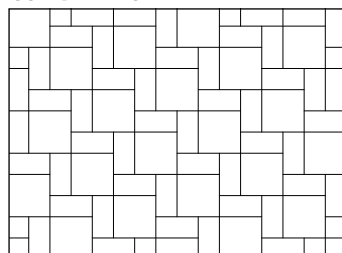
### INSTALLATION PATTERNS

#### MUSTER K



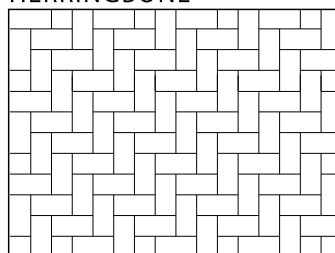
30% Double Holland, 70% Triple Holland

#### COMBINATION #2

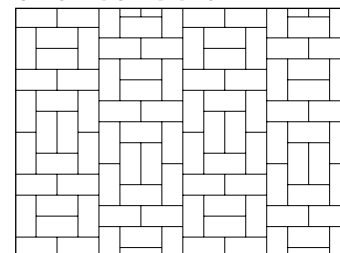


50% Holland, 50% Double Holland

#### HERRINGBONE



#### OFFSET BOXED BASKETWEAVE



# ROMAN COBBLESTONE



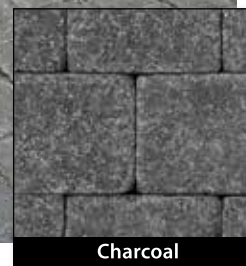
Roman Cobblestone in Charcoal.



Northwest Blend



Summit Blend



Charcoal

### Cobblestone Small

2 3/8" x 3" x 7 1/16"  
6 cm x 22.5 cm x 18.1 cm



### Cobblestone Medium

2 3/8" x 5 7/8" x 7 1/16"  
6 cm x 22.5 cm x 18.1 cm



### Cobblestone Large

2 3/8" x 8 7/8" x 7 1/16"  
6 cm x 22.5 cm x 18.1 cm



## PRODUCT DATA\*

Unit	Coverage	Units/Pallet	Coverage/Pallet	Weight/Piece	Weight/Pallet
Small	6.82 pcs / ft <sup>2</sup> (73.37 m <sup>2</sup> )	675	99 ft <sup>2</sup> (9.2 m <sup>2</sup> )	4.2 lb (1.9 kg)	2,840 lb (1,288 kg)
Medium	3.4 pcs / ft <sup>2</sup> (36.73 m <sup>2</sup> )	360	106 ft <sup>2</sup> (9.85 m <sup>2</sup> )	8.4 lb (3.8 kg)	3,025 lb (1,372 kg)
Large	2.29 pcs / ft <sup>2</sup> (24.45 m <sup>2</sup> )	225	97.1 ft <sup>2</sup> (9 m <sup>2</sup> )	13 lb (5.7 kg)	2,840 lb (1,288 kg)

All **Weight per Pallet** noted above include a 50 lb pallet weight. Paleo must be purchased by the full layer—sizes are mixed on each layer.

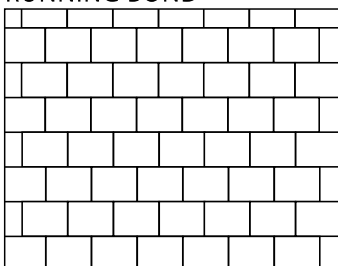
\* All metric dimensions are soft converted to Imperial. Dimensions and coverage include 1.5 mm (1/16") joint

## STANDARD SPECIFICATIONS

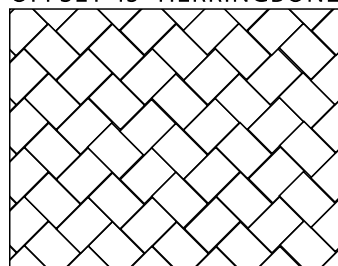
Roman Cobblestone pavers are manufactured to industry standard specifications, ASTM: C 936 and CSA A 231.2.

## INSTALLATION PATTERNS

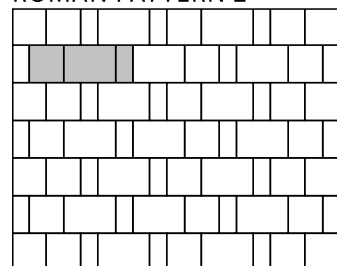
### RUNNING BOND



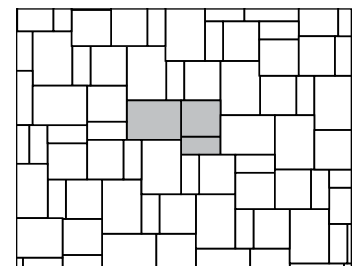
### OFFSET 45° HERRINGBONE



### ROMAN PATTERN 2



### ROMAN PATTERN 3





*Vancouver Bay Architectural Slabs, 24 x 24 Gray and Charcoal.*

# PAVING SLABS & ARCHITECTURAL SLABS

Slabs are larger than traditional pavers and are a good design choice for both commercial applications and homeowners seeking a modern urban design style. Our Vancouver Bay architectural slabs can be pedestal-mounted for rooftop patios.



*Glacier Slate, 24 x 24 Charcoal*

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# SLATON™ PAVING SLABS



Slaton™ Paving Slabs in Charcoal.

## PRODUCT DATA\*

Coverage	Units / Pallet	Weight / Piece	Coverage /Pallet	Weight / Pallet
1.39 ft <sup>2</sup> / pcs (0.42 m <sup>2</sup> / pcs )	48	43 lb (19.5 kg)	66.7 ft <sup>2</sup> (6.2 m <sup>2</sup> )	2,114 lb (956 kg)

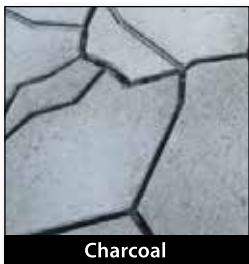
\* All metric dimensions are soft converted to Imperial. Dimensions and coverage include 1/2" (12.7 mm) joint.

## Slaton™

2 15/16" H x 14 3/4" W x 18 11/16" L  
(75 mm x 375 mm x 475 mm)

AVAILABLE IN 6 SHAPES

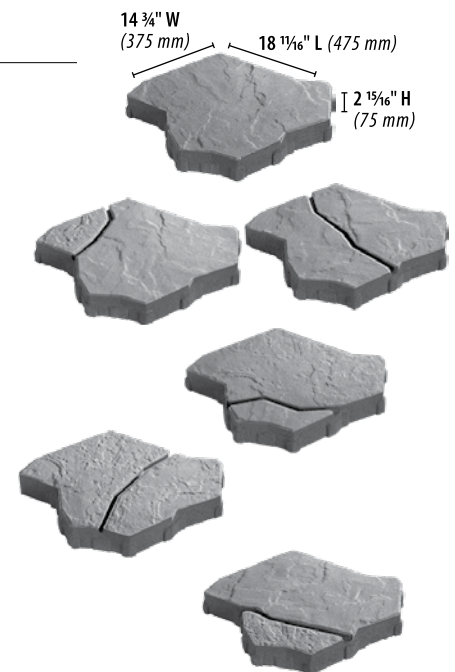
## AVAILABLE COLORS



Charcoal



Northwest Blend



# GLACIER SLATE



Glacier Slate Architectural Slabs in Charcoal.

## PRODUCT DATA\*

Actual Size	Sf (M <sup>2</sup> )/Unit	Sf (M <sup>2</sup> )/Pallet	Units per Pallet	Weight per Unit	Weight per Pallet
23 15/16" x 23 15/16" x 1 3/4" (608 mm x 608 mm x 45 mm)	4.0 (0.37 m <sup>2</sup> )	112 (10.4 m <sup>2</sup> )	28	90 lb (40.8 kg)	2500 (1,143 kg)

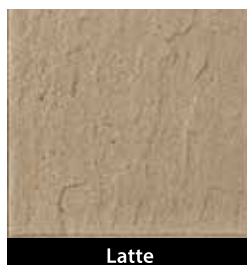
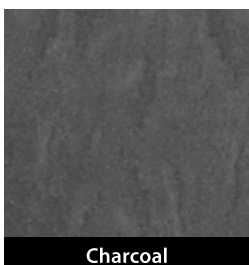
All **Weight per Pallet** noted above include a 50 lb pallet weight. Designed for mortar-set, sand-set, and pedestal-set pedestrian applications only.

## Glacier Slate Unit

23 15/16" W x 1 3/4" H x 23 15/16" L  
608mm W x 45mm H x 608mm L



## AVAILABLE COLORS



# VANCOUVER BAY



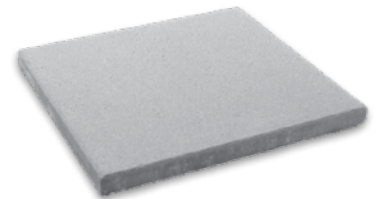
## PRODUCT DATA\*

23 15/16" x 23 15/16" x 1 3/4" (608 mm x 608 mm x 45 mm)	4.0 (0.37 m <sup>2</sup> )	112 (10.4 m <sup>2</sup> )	28	90 lb (40.8 kg)	2500 (1,143 kg)

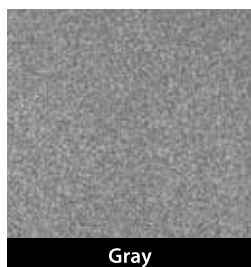
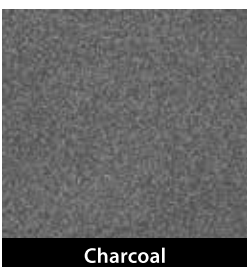
All **Weight per Pallet** noted above include a 50 lb pallet weight. Designed for mortar-set, sand-set, and pedestal-set pedestrian applications only.

## Vancouver Bay Unit

23 15/16" W x 1 3/4" H x 23 15/16" L  
608mm W x 45mm H x 608mm L



## AVAILABLE COLORS





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